

# Production Control Quality requirements for welding Certificate

Certificate no. FC-3834-15494

The Production Control  
System at

## Burmeister & Wain Scandinavian Contractor A/S

Gydevang 35 -37  
3450 Allerød  
Denmark

fulfills the requirements of

## DS/EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials -  
Part 2: Comprehensive quality requirements

The scope of the  
certification

## Design, installation and maintenance of pressure parts and critical steel structures incl. process units with tubes and fittings.

The basis for the certificate appears from enclosure 1

*Certification Manager*

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Date of issue: 2023-09-05

Valid until: 2026-09-05

FIT no. 121-20129

This certificate replaces certificate no. FC-3834-13386 issued 2022-09-05.  
This certificate was first approved by FORCE Certification A/S on 2020-09-05.  
Validity of this certificate can be checked via [www.forcecertification.com](http://www.forcecertification.com).  
This certificate is/and enclosure are the property of FORCE Certification A/S.

# Production Control Quality requirements for welding Certificate

Certificate no. FC-3834-15494  
Enclosure 1

Issued to

## Burmeister & Wain Scandinavian Contractor A/S

Gydevang 35 -37  
3450 Allerød  
Denmark

Departments:

**Boiler Field Service**

BWSC Warehouse:

Håndværkervej 4 - 6  
4230 Skælskør  
Denmark

The certificate's area of application:

Products:

Product standards/specification:

Material groups acc. to ISO/TR  
15608:

Welding processes acc. to ISO 4063:

Material thicknesses, mm:

Welding procedures:

Welding specifications:

- See certificate
- Harmonised Europeans standards and:  
PED (Pressure Equipment Directory – Directive 2014/68/EU)
- DKF 2002 (Danske Kraftværkers Fællesbetingelser for svejsearbejde på  
rørsystemer)
- 1.1, 1.2, 3.3, 4.2, 5.1, 5.2, 6.1, 6.2, 6.4, 7.1, 8.1, 8.2, 8.3, 10.1, 10.2 and  
43.
- 111, 135, 136, 138 and 141
- > 1,0 mm
- DS/EN ISO 15613 og DS/EN ISO 15614 serien
- DS/EN ISO 15609

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